

# POWERFLEX®

## PART NUMBER

# PFR19-909

## DESCRIPTION

### REAR TRAILING ARM FRONT BUSH/REAR UPPER FRONT ARM OUTER BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane Bushes    1 x PTFE/Silicone Grease  
2 x Stainless Steel Sleeves    2 x Outer Shells

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*



### Fitting Instructions:

1. Remove the original bush including its outer shell from the arm.
2. Clean any dirt and corrosion from the bore in the arm. Remove any sharp edges with a rounded file.
3. Press the outer shell into the arm, until sitting flush to the face of the arm. The narrower side should face the arm to ease the fitting (fig 1).
4. Push the polyurethane bushes in from both sides. See figure 1.
5. Apply the provided grease to the bore and the mounting faces of each bush.
6. Fit the stainless steel sleeve into the bushes.
7. Tension all hardware to manufacturers recommended torque settings.

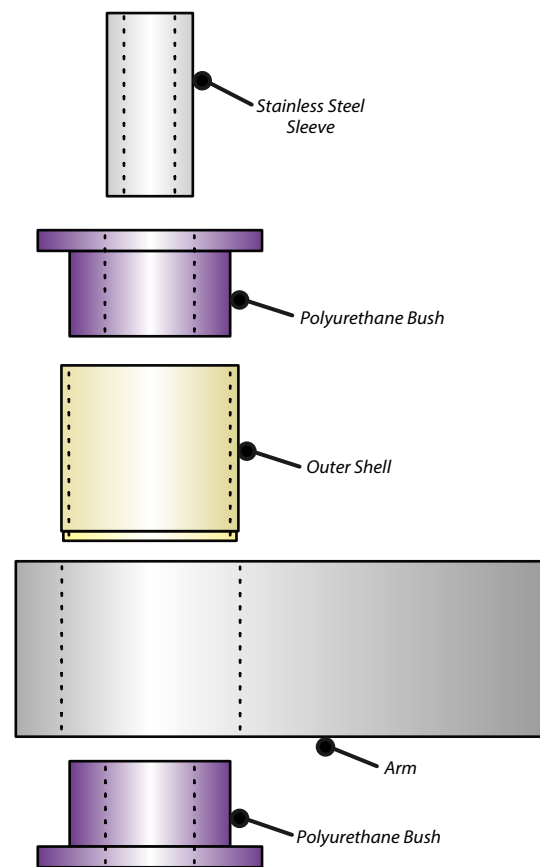


Figure 1