

# POWERFLEX®

**PART NUMBER**  
PFF19-602, PFF19-702,  
PFF19-902, PFF80-1211,  
PFF85-414

**DESCRIPTION**  
FRONT WISHBONE FRONT AND REAR BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane Bushes with Zinc-Plated Stainless Steel Outer Shells
- 4 x Polyurethane Dust Covers
- 2 x Stainless Steel Sleeves
- 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original rubber bush from the front wishbone.
2. Clean any dirt and corrosion from the bore of the wishbone, and file off any sharp edges.
3. Push the polyurethane bush with the stainless steel outer shell into the wishbone, with the chamfered edge first.
4. Apply some of the supplied grease to the bore of the polyurethane bush.
5. Insert the stainless steel sleeve into the bore of the polyurethane bush, until it sits flush within the bush.
6. Depress the polyurethane dust cover and place on top of the polyurethane bush, ensuring there is a good seal between the two polyurethane parts. Place a dust cover on both ends of the bush.
7. Tension all hardware to manufacturers recommended torque settings.

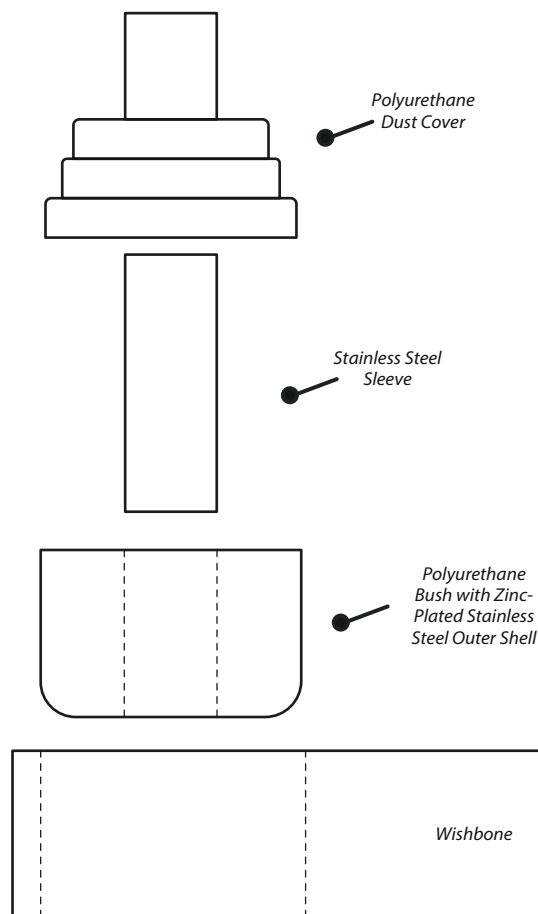


Figure 1