

# POWERFLEX®

## PART NUMBER

# PFF1-201

## DESCRIPTION

## FRONT UPPER SPRING MOUNT INNER BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
4 x Polyurethane B Bushes    2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original rubber bush, including its outer shell from the arm.
2. Clean any dirt or burrs from the bore in the arm, removing any sharp edges with a rounded file.
3. Press each bush half (1-201) into the arm until flush.
4. Apply some of the supplied grease to the bore of the bushes and the end faces, and push the stainless steel sleeve into the bush.
5. Fit the supplied PU washers (1-201B) over each of the chassis mount thrust washer spigots as shown in Fig 1.
6. Refit the upper arm to the vehicle, tightening all fasteners to the manufacturers' recommended torque settings.

